

No. SP-H4

Service Procedure Rev. 0

Service Department

For: All Models using Standard Pumps

Issue Date: 8/15/00 Reissue Date:

PUMP REPLACEMENT

- Raise the machine and place maintenance devices into place accordance with the instructions in your owner's manual.
- Lower the lift onto the maintenance devices, depress the down control button a couple of times to release the hydraulic pressure from the system.
- Remove the suction line hose that runs from the pump to the tank, disconnecting it from the pump.
- Remove the feed line hose that runs from the pump to the cylinder(s), disconnecting it from the pump.
- Remove the down valve coil from the valve plunger by removing the nut on the top of the coil.
- Remove the four bolts that hold the pump to the motor.
- With the pump removed make sure the coupling has stayed within the motor
- Reverse the procedure to install the new pump.

Southworth Products Corp

Service Department

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Caution: Before performing any service on a machine read and understand all safety instructions in the service manual. Manuals are available free of charge, if you do not have one please call the Customer Service Department at the toll free number above.