



**No. SP-S10**

**Service Procedure Rev. 0**

Service Department

For: PalletPal Models

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## Installation of White PalletPal Spring

1. Locate the pivot pin on the shock absorber and install the pin into the maintenance position. Refer to the Southworth PalletPal owners' manual for any maintenance device installation questions.
2. Locate the spring cap on the lift, remove the cap and insert the white spring.
3. Remove paint from the area to be welded.
4. Insert the spring cap into the table, rotate 45 degrees and weld both spring caps as shown on drawing 3053279.

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Caution: Before performing any service on a machine read and understand all safety instructions in the service manual. Manuals are available free of charge, if you do not have one please call the Customer Service Department at the toll free number above.