



No. SP-S8

Service Procedure Rev. 0
Service Department
For: LS, DL Models
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DOWN LIMIT SWITCH INSTALLATION

When installing a down limit switch in a Southworth lift table, the following steps will be necessary:

- Locate Southworth drawing number B-3032539, this will show the location of the down limit switch and striker (a welder will be necessary for the installation of the limit switch and striker).
- Locate Southworth drawing number B-3032836 and wire accordingly.
- Attach the limit switch to the mounting bracket and ***tack*** weld into position.
- Position the striker in the needed position, do not weld solid until a complete check has been made ensuring proper alignment.
- Once the proper alignment is complete, the striker is ready to be welded into position, also weld the limit switch bracket into position.

Southworth Products Corp
Service Department
P.O. Box 1380, Portland, Maine 04104-1380
service@SouthworthProducts.com
Tel: (800) 743-1000
(207) 878-0700
Fax: (207) 797-4743

Caution: Before performing any service on a machine read and understand all safety instructions in the service manual. Manuals are available free of charge, if you do not have one please call the Customer Service Department at the toll free number above.

